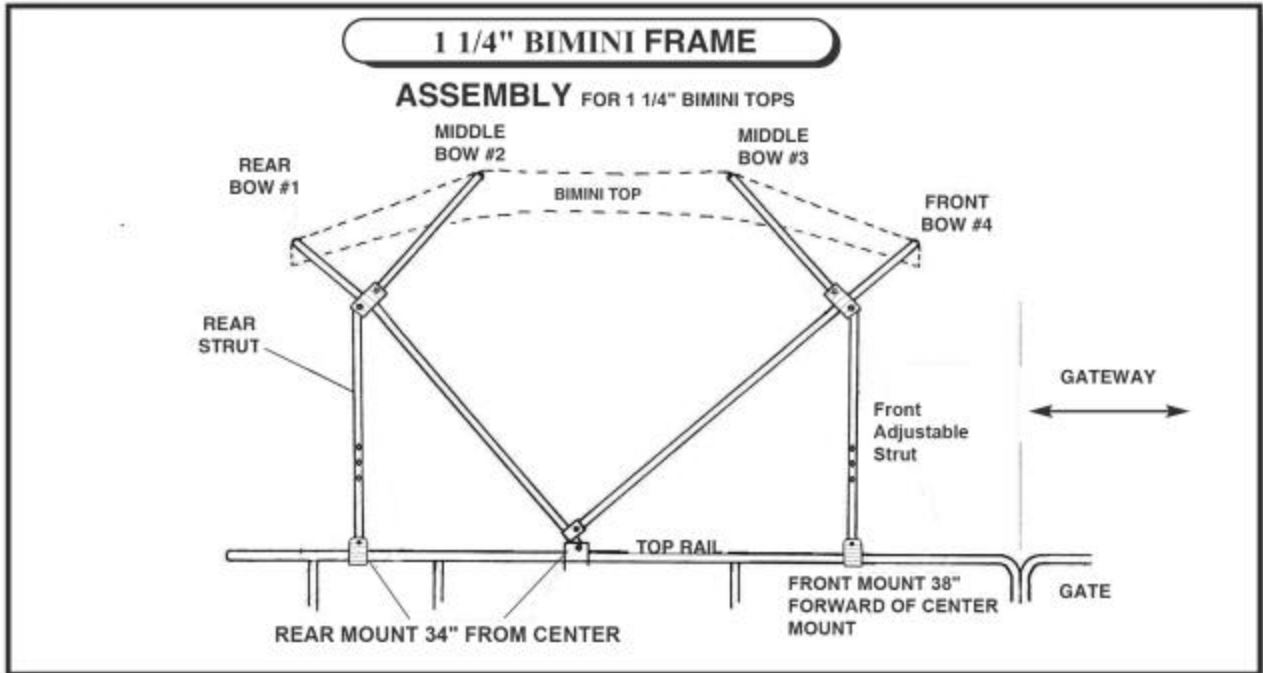


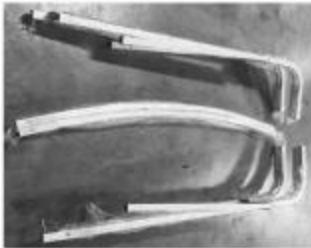
Assembly Instructions for Pontoon Boat Tops



**For 10' Long top the mounting locations are different. Please see Page 4 for more details.*

NOTE: This is a universal fit unit. You may need to improvise in some areas to secure this unit to your boat.

Parts List (not actual size)



- 1 - Right Side Bow Assembly
- 4 - Center Bow Pieces
- 1 - Left Side Bow Assembly

- 1 - Bimini Top & Boot
(Please note the Storage Boot is inside of the fabric)



Mounting Hardware Kit Consisting of:

8 - 6" Joiner Pieces with snap buttons



1 - Wire Harness



2 - Pull Pins for Center High Rise Mount



6 - High Rise Mounts

1 - Grommet For Stern Light Wire



6 - #10 x 24 x 1 3/4" Phillips Pan Bolts



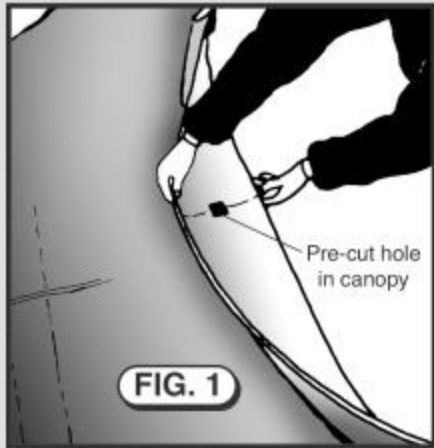
6 - #10 x 24 Lock Nuts



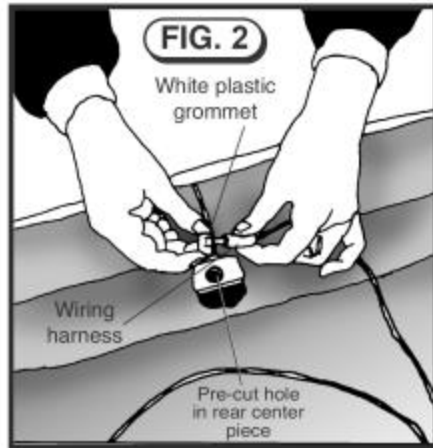
Assembly Instructions for Bimini Top

IMPORTANT: It is crucial to carefully follow these instructions in order!

- 1** Stretch the fabric out flat on a clean and dry surface with the underside facing up. Find the rear of the fabric by locating the pre-cut hole for the stern light. (FIG 1)



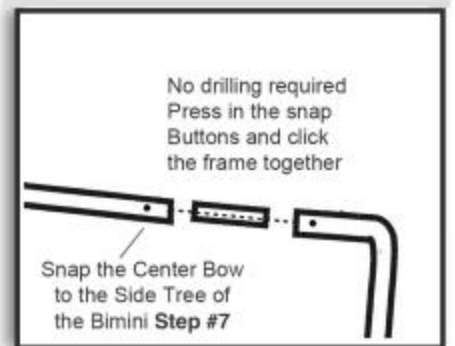
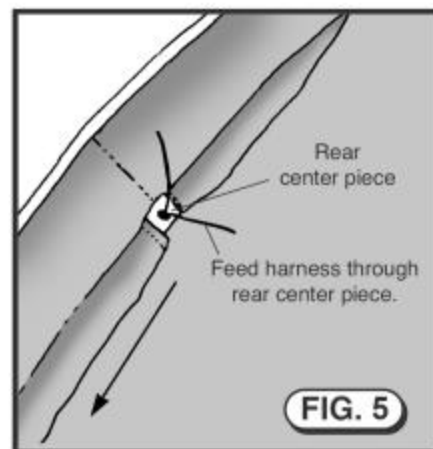
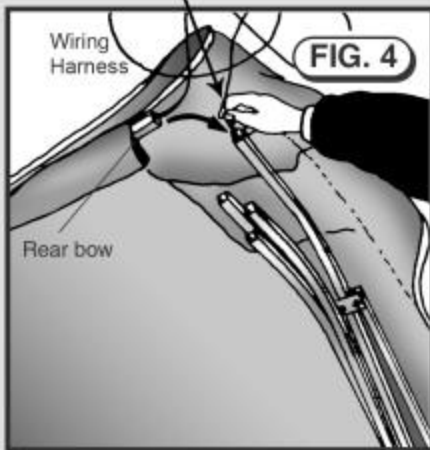
- 2** The wiring harness will need to travel from the hole where the stern light mounts, through the center bow piece, and down the side bow. Start by inserting one end of the harness through the plastic grommet (FIG 2) and then through one side of the center bow (FIG 3). Pull the wire all the way through the center bow, leaving 2" - 4" remaining at the entry point (FIG 5).



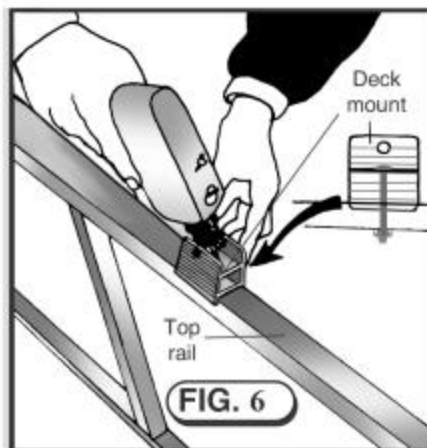
- 3** To feed the wire through the side bow, first feed a wire puller cable up through the bow. 1/4" round plastic tubing works well for this step (FIG 4). Securely fasten the harness end to the tubing with tape. Then feed the harness through the side bow by gently removing the tubing from the side bow.



Recommended wire pulling plastic tube. Add wire puller to help pull through.

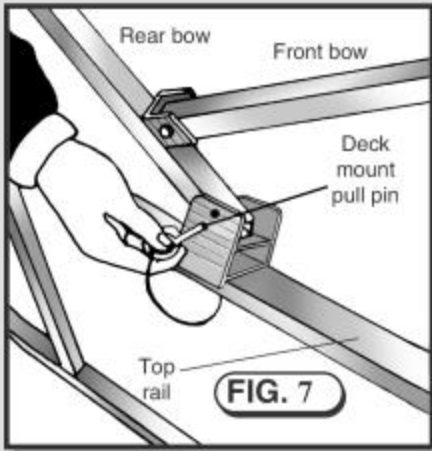


- 4** Determine the area of your boat you want to cover. Make sure the installed frame will not obstruct the deck entrance gate. Mount one of the high-rise mounts on each side of the boat in the middle of the area you want to cover. **WHEN INSTALLING THE HIGH-RISE MOUNTS, USE THE MOUNTS TO MARK THE LOCATION TO DRILL THE HOLES. DRILL COMPLETELY THROUGH THE RAILS. FASTEN IN PLACE WITH #10 X 24 BOLTS AND NUTS.**

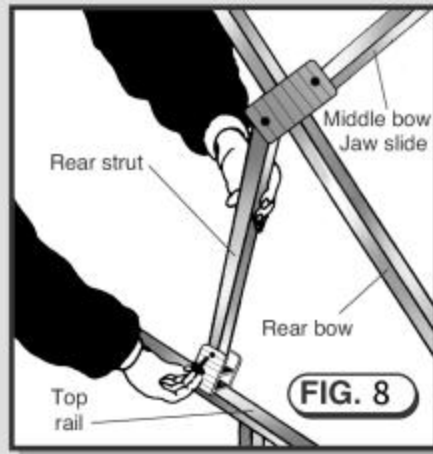


- 5** Use the joiner pieces with snap buttons to secure the side bow pieces to the center bows.

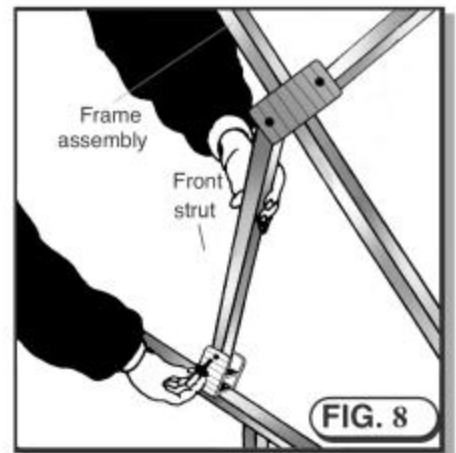
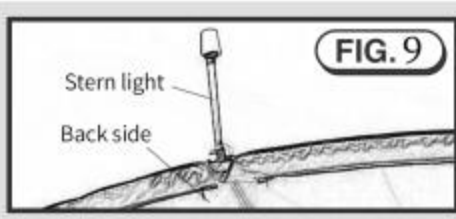
6 NOTE: it is recommended that two people perform steps 6 and 7. Place the assembled canopy and frame into the deck mounts. Insert the pull pins into the predrilled holes as shown (FIG 7).



7 Line up the rear struts perpendicular to the top rail. Put the high rise strut in place and mark the position of hole. Drill hole through both sides of the top rail. Attached the high rise mount in place with a #10 x 24 x 1 3/4" Phillips Pan Bolt and #10x24 lock nut. Repeat the process to install the high rise mount on the opposite side. Now swing the rear struts into place and secure with the pull pins. (FIG 8)



8 Locate the front struts and install them using the same process as in Step 7. To ensure the fabric is snug, pull down on the front bow and adjust the snap pins on the front struts. The snap pins on the rear struts can also be adjusted for optimum fit.

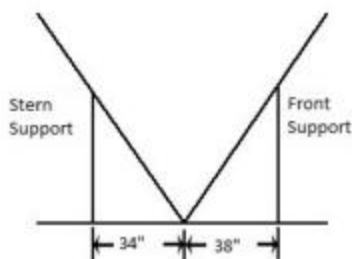


9 Optional: If you have a stern light, install it at the reinforced hole at the back side of the top. (FIG.9)

FITTING YOUR BIMINI TOP

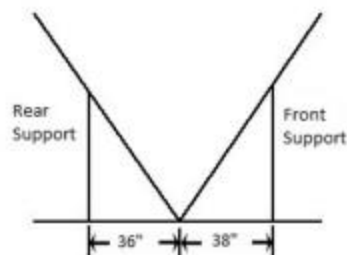
Level the top with the front struts and check the rear strut length. It may be necessary to cut them off to insure the top is level. **Your unit may be equipped with a quick spring pin disconnect system** on your rear upright. If so, it will replace the need for a pull pin at this location. Should you need to cut anything off of the strut, remove the strut, at the jaw slide bracket, cut to desired length and drill a new hole & replace.

Mounting Locations for 8' Long Frames



Note: These are recommended mounting locations, they can be adjusted to fit your boats needs. You can also tighten the fabric up by adjusting the adjustable struts up and down.

Mounting Locations for 10' Long Frames





FITTING YOUR TOP FABRIC

Once your Bimini frame is mounted, find the reinforced hole for the stern light. That is the rear of the fabric, if you have a stern light slide the fabric over the stern light. Zip the rear pocket together around the frame. Next find the front of the fabric, and zip the front pocket around the front bimini bow. Extend the bimini frame out and zip the remaining two pockets around the second and third bow respectively. Once the fabric is secured pull the top tight from the front and adjust the length of the front struts. Once the front strap is adjusted to the correct length, attach the front straps to the eyelets. Your top is now ready for the water.



FITTING YOUR STORAGE BOOT

Your top includes a storage boot for the canvas and frame. Use the storage boot to extend the life of your top. When not in use, the top should be in the back storage position. To place your top in the storage position, remove the pull pins holding the front struts to the the front high rise mounts and fold the frame all the way back onto the rear bow. Then cover the canvas area of the top with the boot and zip it closed. This will protect your top from wind, rain, and sun.

ALTERNATIVE WAY TO BUILD

This instruction shows how to build the frame and canvas together. Some customers prefer to build the frame first and then add the canvas to the frame.